

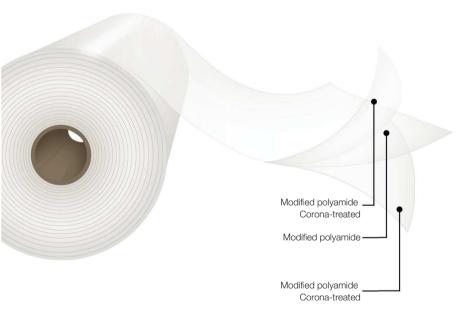
# **BOPA Film PCR Grade\***

# **OPA Plain Film**









# Two side corona-treated

\*Polyamide film certified by mass balance according to the SCS Recycled Content Standard V8.0 by SCS Global Services. Certificate Link.

### **Description**

Bi-oriented transparent film, providing printing and adhesion properties. The base raw material, 100% of polyamide, comes from post-consumer content of chemical recycling, offers excellent oxygen barrier properties, ensuring the protection and integrity of packaged products. The corona-treated is located on both side of the reel.

#### **Main Characteristics**

- Ecological and sustainable film focused on the circular economy.
- Reduced environmental footprint.
- Maintains the same performance and efficiency as conventional film.
- High barrier to oxygen and aromas.
- Excellent mechanical properties at high and low temperatures.
- High resistance to flex cracking.
- Excellent transparency and gloss.

## **Applications**

Treated on both sides, is used as an intermediate layer in multiple laminations. Recommended for packaging needing mechanical and/or chemical protection, used for products with migratory components like tomato sauces, ketchup, and mustard, also serving as a barrier to oils and fats. It complies with FDA and UE regulations for food contact.

#### \* Important Considerations

\*It is recommended to store this material at conditions not exceeding 30°C, in a place without exposure to sunlight and with a relative humidity of 60%. To protect against humidity and avoid film blocking, rolls should stay covered with plastic overwrap when not in use.

\*The information in this data sheet is based on tests carried out in our laboratories and is intended to be used for reference only, and does not constitute a specification. Therefore, should not be construed as a guarantee of performance. It is the responsibility of the user to carry out the necessary tests to guarantee its use for the intended applications.

\*This product complies with FDA and EU regulations. For more information, please visit our website: https://www.obengroup.com/en/documents.

# Standard Dimensions \*

\*This product has lot size and width restrictions. Please consult your sales representative.

| Film Code | Thickness<br>(µm) | Unit<br>Weight<br>(g/m²) | Width (mm)   | Core<br>Size | 760 mm Φ Outside Diam. |                |           |  |
|-----------|-------------------|--------------------------|--------------|--------------|------------------------|----------------|-----------|--|
|           |                   |                          |              |              | Length (m)             | Weight (kg/cm) | Treatment |  |
| ATq 10 TT | 10.0              | 11.8                     | 400 to 2,000 | 6"           | 38,200                 | 4.5            | Both      |  |
| ATq 12 TT | 12.0              | 14.2                     |              |              | 31,800                 |                |           |  |
| ATq 15 TT | 15.0              | 17.7                     |              |              | 25,500                 |                |           |  |
| ATq 20 TT | 20.0              | 23.6                     |              |              | 19,100                 |                |           |  |
| ATq 25 TT | 25.0              | 29.5                     |              |              | 15,300                 |                |           |  |

# Typical Values of Physical Properties \*\*

\*\*Information and data presented in this data sheet is intended to be used as general guidelines.Physical properties specifications are available upon request.

| Droporty                                   | Unit  | Testing Method | Thickness in Microns |         |      |      |      |    |
|--|-------|----------------|----------------------|---------|------|------|------|----|
| Property                                   |       | resuing Method | 10.0                 | 12.0    | 15.0 | 20.0 | 25.0 |    |
| Haze Gloss 45°                             |       | %              | ASTM D1003           | 2.5 3.5 |      |      | 4.0  |    |
|  |       |                | ASTM D2457           | 100     |      |      |      |    |
| Coefficient of Friction - Kinetic          | TE/TE |                | ASTM D1894           | 0.35    |      |      |      |    |
| Coefficient of Friction - Kinetic          | TI/TI | -              | ASTIVI D1094         | 0.40    |      |      |      |    |
| Tensile Strength                           | DM    | N/mm²          |                      | 240     |      |      |      |    |
| Tensile Strength                           | DT    | IN/IIIII-      |                      | 310     |      |      |      |    |
| Elengation at Proofs                       | DM    | %              | ASTM D882            | 110     |      |      |      |    |
| Elongation at Break                        | DT    | 70             | ASTIVI DOOZ          | 80      |      |      |      |    |
| Secant Modulus 2%                          | DM    | N/mm²          |                      | 3,470   |      |      |      |    |
| Secant Modulus 270                         | DT    | IN/IIIII-      |                      | 2,920   |      |      |      |    |
| Surface Tension                            | TE    | dyn/cm         | ASTM D2578           | 58      |      |      |      |    |
| Surface refision                           | TI    | uyii/Ciii      | ASTIVI D2376         | 54      |      |      |      |    |
| Oxygen Transmission Rate (23 °C, 0 % R.H.) |       | cm3/(m².d)     | ASTM D3985           | 75      | 62   | 55   | 39   | 28 |

